

Freeness Conversion Table

Canadian Std Freeness	Schopper Riegler	Williams Slowness
ml (3 g - 20°C)	°SR (2 g - 20°C)	s (3 g - 25°C)
800	11.5	7
775	12.5	8
750	13.5	10
725	14.5	13
700	15.5	16
675	16.5	18
650	17.5	21
625	18.6	24
600	20.0	27
575	21.0	31
550	22.5	35
525	23.7	39
500	25.3	43
475	26.7	49
450	28.5	55
425	30.0	61
400	32.0	68
375	34.0	76
350	36.0	85
325	38.0	95
300	40.3	106
275	43.0	120
250	45.4	134
225	48.3	153
200	51.5	173
175	54.8	205
150	59.0	248
125	63.2	303
100	68.0	400
75	73.2	
50	80.0	